Your Michelin solutions for

KOMATSU®
TYRE USE

Comparison between bias and radial tyres

Classification of earthmover Michelin tyres

Different earthmover Michelin tyres tread

• Tread depths
• Tread compounds
• Tread patterns

EARTHMOVER TYRES FOR QUarry AND CONSTRUCTION 6 to 13

Tyres for loaders

Tyres for rigid dump trucks
with payload up to 100 tonnes

Tyres for articulated dump trucks

Tyres for graders

PRODUCT LIFE 14
COMPARISON BETWEEN BIAS AND RADIAL TYRES

Bias or cross ply construction

Advantages:
• long tyre life
• outstanding traction on all types of surface
• lower fuel consumption due to lower rolling resistance
• improved comfort
• increased resistance to punctures / flats
• increased resistance to heating
• protect property and persons

The crown and sidewalls are formed by the same ply structure.
The tread is affected by flexing of the sidewalls, resulting in:
• deformation of the tyre contact area on the ground
• movement in the tread contact area.
The casing plies tend to “scissor” in relation to each other

The MICHELIN® X® radial

Disadvantages:
• accelerated wear
• less grip
• increased fuel consumption

The casing is made up of several criss-crossed plies.
The crown is not stabilized.

The casing has only one radial ply.
The crown is stabilized by several plies.

The sidewall and tread function separately.
The tread is unaffected by the flexing of the sidewalls, so there is:
• less deformation of the tyre contact area on the ground
• less movement in tread contact area
• no movement between casing plies

Advantages:
• long tyre life
• outstanding traction on all types of surface
• lower fuel consumption due to lower rolling resistance
• improved comfort
• increased resistance to punctures / flats
• increased resistance to heating
• protect property and persons
According to their aspect ratio

The wide diversity of earthmover machines and their uses requires the development of numerous ranges of tyres.

Earthmover tyres differ from those mounted on cars or commercial vehicles by:
- Their size and weight
- Their tread depths are proportionally greater
- More reinforcements to deal with the harsher conditions of use

There are several families of earthmover tyres, characterized by their aspect ratio $H/S$ (ratio in % between the height of the sidewall $H$ and the section width of the tyre $S$).

$H = $ standard section height - $S = $ standard section width

### 100 series (standard)
- The $H/S$ ratio is approximately equal to 1.

### 80 series
- The $H/S$ ratio is approximately equal to 0.80.

### 65 series
- The $H/S$ ratio is approximately equal to 0.65.

### 90 series
- The $H/S$ ratio is approximately equal to 0.90.

Other series of tyres are also available: 95 series, 75 series, etc.
DIFFERENT EARTHMOVER MICHELIN TYRES TREAD

According to their tread depths

The tread depth ‘SUPER, D1, D2’ is sometimes indicated on the sidewall tyre.

![Tread depths diagram]

Different Michelin earthmover tyre compounds

**Type A4:**
Particularly resistant to cuts, tread tearing and abrasion on very rough surfaces.  
**minimum TKPH (TMPH)**

**Type A:**
Particularly resistant to cuts, tread tearing and abrasion at average speeds which are higher than those for A4 (above).  
**low TKPH (TMPH)**

**Type B4:**
Compromise solution between abrasion resistance and average speed on rough surfaces.  
**moderate TKPH (TMPH)**

**Type B:**
Higher resistance to internal heat generation on surfaces which are not particularly rough.  
**average TKPH (TMPH)**

**Type C4:**
Adapted to running on long cycles at high speeds on well-maintained roads.  
**high TKPH (TMPH)**

**Type C:**
Very high resistance to high average speeds on long cycles run on well-maintained roads.  
**very high TKPH (TMPH)**

Tread pattern

<table>
<thead>
<tr>
<th>Code</th>
<th>Tread pattern</th>
<th>Application</th>
</tr>
</thead>
<tbody>
<tr>
<td>C1</td>
<td>SMOOTH</td>
<td>Compactor</td>
</tr>
<tr>
<td>E1</td>
<td>RIBBED</td>
<td>Transport</td>
</tr>
<tr>
<td>E2</td>
<td>TRACTION</td>
<td></td>
</tr>
<tr>
<td>E3</td>
<td>ROCK</td>
<td></td>
</tr>
<tr>
<td>E4</td>
<td>ROCK (deep tread)</td>
<td></td>
</tr>
<tr>
<td>E7</td>
<td>FLOTATION</td>
<td></td>
</tr>
<tr>
<td>G1</td>
<td>RIBBED</td>
<td>Grader</td>
</tr>
<tr>
<td>G2</td>
<td>TRACTION</td>
<td></td>
</tr>
<tr>
<td>G3</td>
<td>ROCK</td>
<td></td>
</tr>
<tr>
<td>G4</td>
<td>ROCK (deep tread)</td>
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</tr>
<tr>
<td>G5</td>
<td>ROCK (very-deep tread)</td>
<td></td>
</tr>
<tr>
<td>L2</td>
<td>TRACTION</td>
<td>Loader</td>
</tr>
<tr>
<td>L3</td>
<td>ROCK</td>
<td>Bulldozer</td>
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<tr>
<td>L4</td>
<td>ROCK (deep tread)</td>
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</tr>
<tr>
<td>L5</td>
<td>ROCK (very-deep tread)</td>
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</tr>
<tr>
<td>L3S</td>
<td>SMOOTH</td>
<td></td>
</tr>
<tr>
<td>L4S</td>
<td>SMOOTH (deep tread)</td>
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</tr>
<tr>
<td>L5S</td>
<td>SMOOTH (very-deep tread)</td>
<td></td>
</tr>
</tbody>
</table>

In addition, Michelin provides complementary identification to most earthmover tyres:

T = Traction, R = Rock, V = speed, F = Flotation, P = Multi purpose, S/R = Smooth/Rock  
e.g.: L3T “Normal tread depth tyre (L3; Standardized identification code) where traction is needed (T; Michelin code)“
Tyres for loaders

MULTIPURPOSE MACHINE FOR OCCASIONAL USE
- Highway maintenance
- Maintenance of parks & green spaces
- Rental machine
- Building/Public works

SPECIALISED MACHINE FOR PRODUCTIVE USE
- Road building
- Infrastructure building sites (roads, railways, canals, dams etc.)
- Logging
- Recovery of aggregate and other materials

- Extraction from quarry or mine face
- Demolition
- Management of waste and recycling
- Industrial handling

XSNOPLUS
XTLA
XLD 65 serie
XLD D1
XLD D2
XMINE D2
Tyre performance

As a result of a close partnership with the machine manufacturers and long experience with the users in the field, MICHELIN tyres are developed with a single objective: maximising the efficiency of your loader when carrying out everyday tasks.

### Tyre performance

<table>
<thead>
<tr>
<th>Resistance to damage</th>
<th>Traction on soft ground</th>
<th>Mobility (Distance/h)</th>
<th>Long service life</th>
<th>Fuel saving (1)</th>
</tr>
</thead>
<tbody>
<tr>
<td>XSNOPLUS L2</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>XTLA L2</td>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>XHA2 L3</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>XLD 65 L3</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>XLD D1 L4</td>
<td></td>
<td></td>
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<tr>
<td>XLD D2 L5</td>
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</tr>
<tr>
<td>XMINE D2 L5</td>
<td></td>
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</tr>
</tbody>
</table>

(1) evaluation based mainly on the inertia of rotating masses

### Customised offer

For extreme usage requiring a high level of protection, it is possible to fit tyres for underground mining machines to your loader. Your MICHELIN representative is available to discuss the best solution with you.

### Michelin offer for Komatsu

#### Models

<table>
<thead>
<tr>
<th>Komatsu (BOLD)</th>
<th>Tread patterns</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>tyre size</strong></td>
<td>XSNOPLUS</td>
</tr>
<tr>
<td>WA150-6</td>
<td>15.5R25</td>
</tr>
<tr>
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<td>17.5R25</td>
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<tr>
<td>WA150-PZ-6</td>
<td>17.5R25</td>
</tr>
<tr>
<td>WA200 (P2) -6</td>
<td>17.5R25</td>
</tr>
<tr>
<td></td>
<td>20.5R25</td>
</tr>
<tr>
<td>WA250 (P2) -6</td>
<td>17.5R25</td>
</tr>
<tr>
<td></td>
<td>20.5R25</td>
</tr>
<tr>
<td>WA320 (P2) -6</td>
<td>20.5R25</td>
</tr>
<tr>
<td></td>
<td>23.5R25</td>
</tr>
<tr>
<td>WA380-6</td>
<td>20.5R25</td>
</tr>
<tr>
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<td>23.5R25</td>
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<tr>
<td>WA380-7</td>
<td>20.5R25</td>
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<tr>
<td></td>
<td>23.5R25</td>
</tr>
<tr>
<td>WA430-6</td>
<td>23.5R25</td>
</tr>
<tr>
<td></td>
<td>26.5R25</td>
</tr>
<tr>
<td>WA470-7, WA470-6</td>
<td>26.5R25</td>
</tr>
<tr>
<td>WA480-6</td>
<td>26.5R25</td>
</tr>
<tr>
<td>WA500-6</td>
<td>29.5R25</td>
</tr>
<tr>
<td>WA500-7</td>
<td>29.5R25</td>
</tr>
<tr>
<td></td>
<td>35/65R25</td>
</tr>
<tr>
<td>WA600-6</td>
<td>35/65R35</td>
</tr>
<tr>
<td>WA700-3</td>
<td>35/65R39</td>
</tr>
<tr>
<td>WA800-3E0, WA900-3E0</td>
<td>45/65R40</td>
</tr>
<tr>
<td>WA380-7, WA380-6, WA430-6</td>
<td></td>
</tr>
<tr>
<td>WA430-6, WA470-6, WA470-7</td>
<td></td>
</tr>
</tbody>
</table>

**Tyre size**

- WA150-6, WA150-PZ-6: 15.5 R 25, 17.5 R 25
- WA200 (P2) -6: 17.5 R 25, 20.5 R 25
- WA250 (P2) -6: 17.5 R 25, 20.5 R 25
- WA320 (P2) -6: 20.5 R 25, 23.5 R 25
- WA380-6: 20.5 R 25, 23.5 R 25
- WA380-7: 20.5 R 25, 23.5 R 25
- WA430-6: 23.5 R 25, 26.5 R 25
- WA470-7, WA470-6: 26.5 R 25
- WA480-6: 26.5 R 25
- WA500-6: 29.5 R 25
- WA500-7: 29.5 R 25
- WA600-6: 35/65 R 35
- WA700-3: 35/65 R 39
- WA800-3E0, WA900-3E0: 45/65 R 40
- WA380-7, WA380-6, WA430-6: 45/65 R 40
- WA430-6, WA470-6, WA470-7: 45/65 R 40

**Tread patterns**

- XSNOPLUS
- XTLA
- XHA2
- XLD D1
- XLD D2
- XMINE D2
- XLD 65

**Resistance to damage**

- XSNOPLUS: L2
- XTLA: L2
- XHA2: L3
- XLD 65: L3
- XLD D1: L4
- XLD D2: L5
- XMINE D2: L5

**Traction on soft ground**

- XSNOPLUS
- XTLA
- XHA2
- XLD D1
- XLD D2
- XMINE D2

**Mobility (Distance/h)**

- XSNOPLUS
- XTLA
- XHA2
- XLD D1
- XLD D2
- XMINE D2

**Long service life**

- XSNOPLUS
- XTLA
- XHA2
- XLD D1
- XLD D2
- XMINE D2

**Fuel saving (1)**

- XSNOPLUS
- XTLA
- XHA2
- XLD D1
- XLD D2
- XMINE D2

**Tyre performance**

- Resistance to damage: by increasing performances
- Traction on soft ground: by increasing performances
- Mobility (Distance/h): by increasing performances
- Long service life: by increasing performances
- Fuel saving (1): by increasing performances

### Notes

- (BOLD): current models
- (D) Derogation only for WA900-3E0 PDI
- Michelin tyres are not approved on block handling machines
- RT: Replacement only
- (1): Replacement only: WA380-6, WA 430-6
- (2): Replacement only: WA470-7, WA 470-6
Tyres for rigid dump trucks with payload up to 100 tonnes

- **Public works**
  - Infrastructure building sites (roads, railways, canals, dams etc.)

- **Rental machine**

- **Road building**

- **Use in quarries or mines**

Diagram shows:
- XHD1
- XDT B
- X-TRACTION
- X-QUARRY (S)
- XDR2
Tyre performance

MICHELIN tyres aim to achieve a lifespan and an unrivalled resistance to damage in any given condition. They also contribute to reducing the downtime of your machines and increase the productivity of your tasks.

<table>
<thead>
<tr>
<th>Tyre Size</th>
<th>X-TRACTION</th>
<th>X-T</th>
<th>X-QUARRY (S)</th>
<th>X-QUARRY (S)</th>
<th>XDR2</th>
</tr>
</thead>
<tbody>
<tr>
<td>18.00 R 33</td>
<td>✓</td>
<td>✓ (3)</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>18.00 R 33</td>
<td>✓ (D)</td>
<td>✓ (3, D)</td>
<td>✓ (D)</td>
<td>✓ (D)</td>
<td></td>
</tr>
<tr>
<td>24.00 R 35</td>
<td>✓ (1)</td>
<td>✓ (4)</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>24.00 R 35</td>
<td>✓ (1)</td>
<td>✓ (4)</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>27.00 R 49</td>
<td>✓ (2)</td>
<td>✓ (3)</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
</tbody>
</table>

(1) X-TRACTION SC
(2) X-TRACTION (S) B and X-TRACTION B as OE default choices.
X-TRACTION B4 or A4 available for RT specific need expressed by End Users
(3) XDT B as OE default choice. XDT A4 available for RT specific need expressed by End Users
(4) XDT B as OE default choice. XDT A and XDT A4 available for RT specific need expressed by End Users
(5) XDR2 B as OE default choice. XDR2 B4 and XDR2 A available for RT specific need expressed by End Users

Customised offer

In order to meet to your specific needs, your MICHELIN representative can advise you on the following tyres:
- XVC (18.00 R 33, 24.00 R 35 and 27.00 R 49) for very high speeds, ideal for long cycles on developed slopes.
- XDT A4 version for quarries or mines of very sharp materials such as slate or diorite requiring an increased level of traction on soft ground.
- XS (18.00 R 25 and 21.00 R 25) for effective mobility on sand.
These products are available on special order following an analysis of your building site by your MICHELIN representative.

Michelin offer for Komatsu

<table>
<thead>
<tr>
<th>Komatsu Models</th>
<th>Tyre size</th>
<th>Tread patterns</th>
</tr>
</thead>
<tbody>
<tr>
<td>HD325-7 / HD325-6</td>
<td>18.00 R 33</td>
<td>✓ (3)</td>
</tr>
<tr>
<td>HD405-7 / HD405-6</td>
<td>18.00 R 33</td>
<td>✓ (3, D)</td>
</tr>
<tr>
<td>HD465-7E0 / HD465-7</td>
<td>24.00 R 35</td>
<td>✓ (4)</td>
</tr>
<tr>
<td>HD605-7E0 / HD605-7</td>
<td>24.00 R 35</td>
<td>✓ (4)</td>
</tr>
<tr>
<td>HD785-7 / HD785-5</td>
<td>27.00 R 49</td>
<td>✓ (3)</td>
</tr>
</tbody>
</table>

(BOLD): current models

(1) X-TRACTION SC
(2) X-TRACTION (S) B and X-TRACTION B as OE default choices.
X-TRACTION B4 or A4 available for RT specific need expressed by End Users
(3) XDT B as OE default choice. XDT A4 available for RT specific need expressed by End Users
(4) XDT B as OE default choice. XDT A and XDT A4 available for RT specific need expressed by End Users
(5) XDR2 B as OE default choice. XDR2 B4 and XDR2 A available for RT specific need expressed by End Users
(D) Derogation
Tyres for articulated dump trucks

MULTIPURPOSE USE ON MOBILE BUILDING SITES

- Rental machine

- Public works

- Infrastructure building sites (roads, railways, canals, dams etc.)

- Road building

- Use in quarries or mines

INTENSIVE USE ON LONG-TERM BUILDING SITE

- XADN / XADN +

- XAD 65

- X-SUPER TERRAIN / X-SUPER TERRAIN +
### Tyre performance

<table>
<thead>
<tr>
<th>Tyre Performance</th>
<th>Traction on soft ground</th>
<th>Rotation</th>
<th>Resistance to damage</th>
<th>Long service life</th>
<th>Speed capacity</th>
<th>Fuel saving (1)</th>
</tr>
</thead>
<tbody>
<tr>
<td>XADN / XADN +</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
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<td>XAD 65</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>X-SUPER TERRAIN / X-SUPER TERRAIN +</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
</tbody>
</table>

(1) evaluation based mainly on the inertia of rotating masses.

### Customised offer

In order to meet to your specific needs, your MICHELIN representative can advise you on the following tyres:
- **29.5 R 25 XADN E3V TL 200E**: ideal for high speeds and long cycles.
- **29.5 R 25 XS E7 SAND TL 196E**: specifically for mobility on sand.

These products are available on special order following an analysis of your building site by your MICHELIN representative.

### Michelin offer for Komatsu

<table>
<thead>
<tr>
<th>KOMATrU Models</th>
<th>Tyre size</th>
<th>X-SUPER TERRAIN +</th>
<th>XADN +</th>
<th>XAD 65</th>
</tr>
</thead>
<tbody>
<tr>
<td>HM250-2, HM 300-2</td>
<td>23.5 R 25</td>
<td>✓</td>
<td></td>
<td>✓</td>
</tr>
<tr>
<td></td>
<td>750/65 R 25</td>
<td></td>
<td></td>
<td>✓</td>
</tr>
<tr>
<td>HM300-3</td>
<td>23.5 R 25</td>
<td>✓ (D)</td>
<td>✓ (D)</td>
<td>✓</td>
</tr>
<tr>
<td></td>
<td>750/65 R 25</td>
<td></td>
<td></td>
<td>✓</td>
</tr>
<tr>
<td>HM350-2</td>
<td>26.5 R 25</td>
<td>✓</td>
<td></td>
<td>✓</td>
</tr>
<tr>
<td>HM400-2</td>
<td>29.5 R 25</td>
<td>✓</td>
<td></td>
<td>✓</td>
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<tr>
<td></td>
<td>875/65 R 29</td>
<td></td>
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<td>✓</td>
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<tr>
<td>HM400-3</td>
<td>29.5 R 25</td>
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<td></td>
<td>875/65 R 29</td>
<td></td>
<td></td>
<td>RT</td>
</tr>
</tbody>
</table>

(BOLD): current models

(D) Derogation

RT: Replacement only
Tyres for graders

Snow clearance
- XSNOPLUS

Highway maintenance
- XTLA

Public works
- XGLA2

Rental machine

Road building
- XHA2

Transport infrastructure
- XLD 65 serie
  building sites (roads, railways, canals, dams etc.)

Maintenance of quarry or mine slopes
- XLD D2

Limited or seasonal use

Frequent use
Tyre performance

MICHELIN tyres are designed to ensure availability of your machine and reduce costs of usage.

<table>
<thead>
<tr>
<th>Tyre size</th>
<th>XGLA2</th>
<th>XSNOPLUS</th>
<th>XTLA</th>
<th>XHA2</th>
<th>XLD D2</th>
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<tbody>
<tr>
<td>GD511A-1</td>
<td>14.00 R 24</td>
<td>✔</td>
<td>✔</td>
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<tr>
<td></td>
<td>15.5 R 25</td>
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<tr>
<td></td>
<td>17.5 R 25</td>
<td>✔</td>
<td>✔</td>
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<tr>
<td>GD705A-4</td>
<td>16.00 R 24</td>
<td>✔</td>
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<td>20.5 R 25</td>
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<td>GD755-5R</td>
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<td>GD825A-2</td>
<td>23.5 R 25</td>
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</tbody>
</table>

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Michelin offer for Komatsu

Tyre performance

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</tr>
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<tr>
<td>XGLA2</td>
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<tr>
<td>XLD D2</td>
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</tbody>
</table>

(1) evaluation based mainly on the inertia of rotating masses.
Tyres are made from different types of materials and rubber-based components, whose properties are essential to the proper running of the tyre itself. These properties evolve over time.

For each tyre, this evolution depends on many factors, such as climate, storage conditions (temperature, humidity, position, etc.), conditions of use (load, speed, inflation pressure, road damage, etc.) to which the tyre is subjected during its working life.

These ageing factors vary so much that it is impossible to predict the life of a tyre with any accuracy. This is why, in addition to regular user checks, it is recommended to have the tyres regularly checked by a qualified professional, who will determine whether the tyre is fit to continue in operation.

This inspection must be carried out at least once a year.

Michelin may in no way be held responsible for damage that may occur as a result of use contrary to its instructions.

The preceding information is extracted from the Use and Maintenance Guide for Michelin Earthmover Tyres.

**Michelin advice**

Our recommended conditions of storage, tyre selection, mounting, inflation, pressure, tyre use and its limits, tyre monitoring, repairs or similar interventions, and tyre maintenance, as stipulated by Michelin, must be followed and respected by our clients who in turn are held to inform the end users.

“Our clients should train their employees who are involved in placing our products with the end users and prohibit all repairs (tyre punctures, rim welding) without first demounting the tyre. If in doubt, we invite you to consult our technical documentation or one of our technicians, or, ultimately, our web site at www.michelinearthmover.com”
<table>
<thead>
<tr>
<th>Model</th>
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